

E-DHP4300-1.5

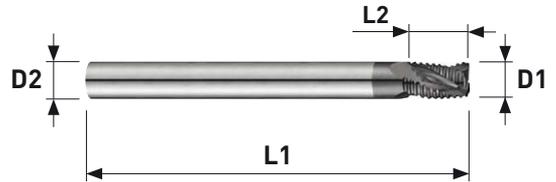
Fraises ébauches Schrupfräser Roughing mills

MD
VHM
HM



1.5xD1

Z = 3



Art. N°	λ	Z	E	D1 _{h10}	L2	D2 03h4 06h5 08h6	L1	N	TiAlN	STF
E-DHP4300-1.5-1.00	26°/30°	3	0.05	1.00	1.50	3.00	39	●	●	●
E-DHP4300-1.5-1.50	26°/30°	3	0.10	1.50	2.25	3.00	39	●	●	●
E-DHP4300-1.5-2.00	26°/30°	3	0.20	2.00	3.00	3.00	39	●	●	●
E-DHP4300-1.5-2.50	26°/33°	3	0.20	2.50	3.75	6.00	50	●	●	●
E-DHP4300-1.5-3.00	26°/33°	3	0.20	3.00	4.25	6.00	50	●	●	●
E-DHP4300-1.5-4.00	26°/33°	3	0.30	4.00	6.00	6.00	50	●	●	●
E-DHP4300-1.5-5.00	26°/33°	3	0.30	5.00	7.50	6.00	50	●	●	●
E-DHP4300-1.5-6.00	26°/33°	3	0.40	6.00	9.00	6.00	50	●	●	●
E-DHP4300-1.5-8.00	26°/33°	3	0.50	8.00	12.00	8.00	64	●	●	●

E-DHP4400-1.5

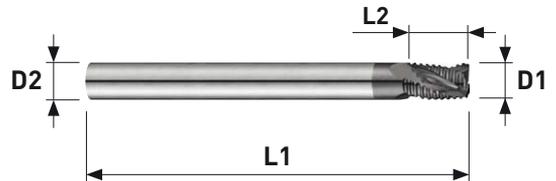
Fraises ébauches Schrupfräser Roughing mills

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1.5xD1

Z = 4



Art. N°	λ	Z	E	D1 _{h10}	L2	D2 _{h6}	L1	N	TiAlN	STF
E-DHP4400-1.5-10.00	26°/30°	4	0.50	10.00	15.00	10.00	73	●	●	●



E-DHP4300-2.5

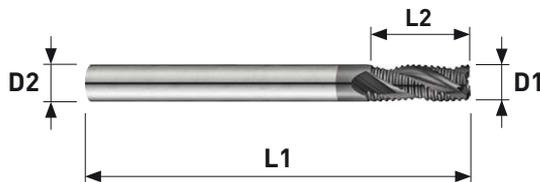
Fraises ébauches Schrupfräser Roughing mills

MD
VHM
HM



2.5xD1

Z = 3



Art. N°	λ	Z	E	D1 _{h10}	L2	D2 Ø3h4 Ø6h5 Ø8h6	L1	N	TiAlN	STF
E-DHP4300-2.5-1.00	26°/30°	3	0.05	1.00	2.50	3.00	39	●	●	●
E-DHP4300-2.5-1.50	26°/30°	3	0.10	1.50	3.75	3.00	39	●	●	●
E-DHP4300-2.5-2.00	26°/30°	3	0.20	2.00	5.00	3.00	39	●	●	●
E-DHP4300-2.5-2.50	26°/33°	3	0.20	2.50	6.25	6.00	57	●	●	●
E-DHP4300-2.5-3.00	26°/33°	3	0.20	3.00	7.50	6.00	57	●	●	●
E-DHP4300-2.5-4.00	26°/33°	3	0.30	4.00	10.00	6.00	57	●	●	●
E-DHP4300-2.5-5.00	26°/33°	3	0.30	5.00	12.50	6.00	57	●	●	●
E-DHP4300-2.5-6.00	26°/33°	3	0.40	6.00	15.00	6.00	57	●	●	●
E-DHP4300-2.5-8.00	26°/33°	3	0.50	8.00	20.00	8.00	64	●	●	●

E-DHP4400-2.5

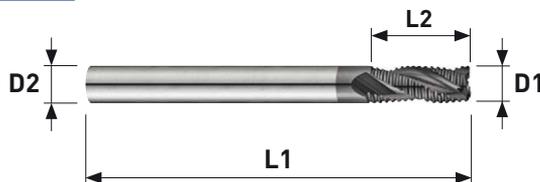
Fraises ébauches Schrupfräser Roughing mills

MD
VHM
HM



2.5xD1

Z = 4



Art. N°	λ	Z	E	D1 _{h10}	L2	D2 _{h6}	L1	N	TiAlN	STF
E-DHP4400-2.5-10.00	26°/33°	4	0.50	10.00	25.00	10.00	73	●	●	●



Informations techniques et symboles Technische Informationen und Symbole Technical information and symbols

 60° 90° 120°	Angle Winkel Angle	 Sharp Corner	Coin vif Scharfkantige Ecke Sharp corner
 λ 25°	Angle d'hélice Spiralwinkel Helix angle		Fraises hémisphériques Radiusfräser End mills with ball nose
λ 36° λ 38° λ 40°	Hélice différente Unterschiedliche Spirale Different helix	 Radius Corner	Rayon de coin Eckradius Corner radius
λ 35°/38°	Hélice progressive Progressive Spirale Progressive helix		Dents avec coupe centrale Zähne Zentrumschnitt Teeth center cutting
Z	Nombre de dents Anzahl der Zähne Number of teeth		Denture décalée Versetzte Verzahnung Alternated teeth
2xD1	Rapport longueur-diamètre Länge-Durchmesser Verhältnis Length to diameter ratio		Denture à pas irrégulier, hélice différente Ungleiche Teilung, unterschiedliche Spirale Uneven tooth pitch, different helix
	Lèvres, affûtage à facettes Schneiden, Facettenschärfen Flutes, sharpening with facets		Denture à pas irrégulier, hélice progressive Ungleiche Teilung, progressive Spirale Uneven tooth pitch, progressive helix
	Taillage demi-lune Kanonenbohrer Spitze Gundrills tip		Usinage torique Torusbearbeitung Toroidal machining
	Taillage renforcé 3/4 3/4 genuteter Fräser 3/4 straight fluted		Sens horaire Uhrzeigersinn Clockwise
	Usinage radial, diagonal et axial Radiale, diagonale und axiale Bearbeitung Radial, diagonal and axial machining		Sens antihoraire Gegenuhrzeigersinn Counterclockwise
	Usinage radial et axial Radiale und axiale Bearbeitung Radial and axial machining		MD Métal dur VHM Vollhartmetall HM Hard metal
	Chanfrein Fase Chamfer		